

Datenblatt Amada HFB 2204

Materialdicke	Werkstoff	Matrize	max. Abkantlänge bei 90°	kürzeste Schenkellänge
3mm	Stahl S235	M16	4000mm	12,5mm
4mm	Stahl S235	M25	3600mm	18,5mm
5mm	Stahl S235	M32	3800mm	24mm
6mm	Stahl S235	M32	2600mm	24mm
8mm	Stahl S235	M63	3000mm	44mm
10mm	Stahl S235	M100	2300mm	60mm
12mm	Stahl S235	M100	1000mm	60mm
Materialdicke	Werkstoff	Matrize	max. Abkantlänge bei 90°	kürzeste Schenkellänge
3mm	Edelstahl 1.4301	M25	3850mm	18,5mm
4mm	Edelstahl 1.4301	M32	4000mm	24mm
5mm	Edelstahl 1.4301	M32	2550mm	24mm
6mm	Edelstahl 1.4301	M32	2100mm	24mm
8mm	Edelstahl 1.4301	1163	1200mm	44mm
10mm	Edelstahl 1.4301	M100	1000mm	60mm
12mm	Edelstahl 1.4301	M100	800mm	60mm
Materialdicke	Werkstoff	Matrize	max. Abkantlänge bei 90°	kürzeste Schenkellänge
3mm	Aluminium	M16	4000mm	12,5mm
4mm	Aluminium	M25	4000mm	18,5mm
5mm	Aluminium	M32	4000mm	24mm
6mm	Aluminium	M32	3100mm	24mm
8mm	Aluminium	M63	3800mm	44mm